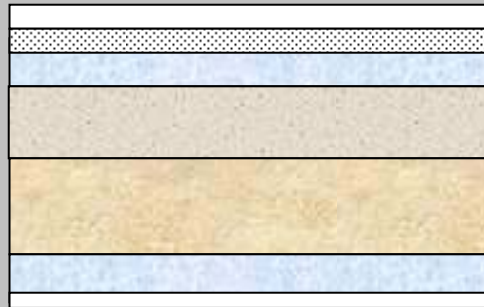




SINARBOARD (C1S) NEW - IA

PT INDAH KIAT PULP & PAPER Tbk
SERANG MILL



DOUBLE COATING	Min 20 gsm	blade
TOP LAYER		NBKP + LBKP
UNDER LAYER		BCTMP
FILLER LAYER		BCTMP
BACK LAYER		NBKP + LBKP
COATING	8 - 10 gsm	

GRAMMAGE g/m ²	STIFFNESS TABER 15°				THICKNESS µm
	CD (gf.cm)	MD (gf.cm)	CD (mNm)	MD (mNm)	
T 410 om - 02			T 489 om - 99		ISO 534 : 1988 (E)
190 ± 3 %	28	50	2.6	4.8	250 ± 10
210 ± 3 %	40	66	3.9	6.5	280 ± 10
230 ± 3 %	44	77	4.3	7.5	305 ± 10
250 ± 3 %	61	105	5.8	10.2	340 ± 10
270 ± 3 %	77	132	7.5	12.9	370 ± 10
300 ± 3 %	88	154	8.6	15.1	410 ± 10
310 ± 3 %	105	187	10.2	18.3	425 ± 10
350 ± 3 %	149	253	14.5	24.8	505 ± 10
400 ± 3 %	198	385	19.4	37.7	595 ± 10

Tolerance for Stiffness : ± 10%

MOISTURE CONTENT T 412 om - 02	%	6.5 ± 1
ROUGHNESS PPS (1.0 MPa), T 555 om - 99 (TOP SIDE)		
GRAMMAGE (g/m ²)	AVERAGE (µm)	TOLERANCE (µm)
190 - 230	1.0	Max 1.4
250 - 400	1.5	Max 2.0
GLOSS 75° T 480 om - 99	Top	% 50 ± 5
BRIGHTNESS (ISO) ISO 2470 - 1977 (E)	Top	% 88 ± 1
INTERNAL BOND STRENGTH (SCOTT) T 569 pm - 00	J/m ²	min 100
WATER ABSORPTION COBB 1 min T 441 om - 98	Top	g/m ² 35 - 55

TYPICAL END USES

Cosmetics, Toiletries, Pharmaceuticals, Cigarettes, Detergents, Textiles, Toys - Games, Tools, Household Appliances, Hobby Items, Paper Products, Cassettes

Available also in barrier coated, kit level 8, 10 and 12
Specially designed to resist against oil and grease penetration during usage
Ideal for quick served restaurant and take away packaging

RECOMMENDED PRINTING METHODS

Offset, Letterpress

Issued Date: November 14, 2007

SPECIFICATION FOR REFERENCE ONLY
ISO 9001 : 2000 and ISO 14001 : 2004 CERTIFICATES



SINARBOARD NEW

IA

PT. INDAH KIAT PULP & PAPER Tbk.

SERANG MILL

Jl. Raya Serang Km 76, Desa Kragilan, Sentul, Kec. Kragilan

P.O. Box 8 Kragilan, Serang 42184, Banten, Indonesia

Telp : (62-254) 280088, 281988

Fax : (62-254) 280929, 280959

Substance	:		GSM
Size	:		
Contents	:	Sheet/Pack	Pack
	:	Reams	Kgs
Lot No.	:		
Code	:	<input type="text"/>	

 Produced by : PT. Indah Kiat Pulp & Paper Tbk- Serang Mill, Indonesia

Code	:	<input type="text"/>
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SINARBOARD NEW

IA

**PT. INDAH KIAT PULP & PAPER Tbk.
SERANG MILL**

Jl. Raya Serang Km 76, Desa Kragilan, Sentul, Kec. Kragilan
P.O. Box 8 Kragilan, Serang 42184, Banten, Indonesia
Telp : (62-254) 280088, 281988
Fax : (62-254) 280929, 280959

Substance :

GSM

Width :

Length :

Meter

Weight :

Kgs

Roll No. :

Code :

 Produced by : PT. Indah Kiat Pulp & Paper Tbk- Serang Mill, Indonesia

Code :



**SINARBOARD
NEW**

SUBSTANCE :
SIZE :
CONTENT :
LOT NO. :

**FOLDING BOX BOARD
CIS IVORY BACK**

PT. INDAH KIAT PULP & PAPER Tbk. - INDONESIA