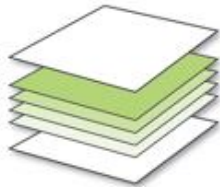


# SinarFOLD-VA

Economical grade white-back folding box board (GC1) which is developed to full the customer demand of good packaging quality in terms of printing and converting process.



DOUBLE COATING	Min 20 Gsm Blade
TOP LAYER	NBKP + LBKP
UNDER LAYER	DIP
FILLER LAYER	BCTMP + DIP
BACK LAYER	NBKP + LBKP
COATING	8 - 10 Gsm

GRAMM AGE T 410 cm - 02	THICKNESS ISO 534-198 (E)		STIFFNESS TABER 15 <sup>2</sup> T 35a cm-05				
	[g/m <sup>2</sup> ]	[μm]	[pt]	CD [gf.cm]	MD [gf.cm]	CD [mNm]	MD [mNm]
210 ± 3%	280 ± 3%	11.0 ± 3%		31	52	3.0	5.1
220 ± 3%	295 ± 3%	11.6 ± 3%		36	62	3.5	6.1
230 ± 3%	310 ± 3%	12.2 ± 3%		40	76	3.9	7.5
250 ± 3%	335 ± 3%	13.2 ± 3%		50	92	4.9	9.0
270 ± 3%	365 ± 3%	14.4 ± 3%		61	122	6.0	12.0
300 ± 3%	405 ± 3%	15.9 ± 3%		79	156	7.7	15.3
350 ± 3%	500 ± 3%	19.7 ± 3%		130	260	12.8	25.5
400 ± 3%	595 ± 3%	23.4 ± 3%		192	387	18.8	38.0

Tolerance for Stiffness : ± 10%

## PROPERTY

MOISTURE CONTENT T 412 cm-02	%	Avg	6.5 ± 1.0
ROUGHNESS T 555 cm-04	μm	Top	Max 1.8
BRIGHTNESS ISO 2470	%	Top	90.0 ± 1.0
GLOSS 75 <sup>o</sup> T480 cm-05	%	Top	50.0 ± 5.0
INTERNAL BONDING SC07T T 569 μm-00	J/m <sup>2</sup>	Avg	Min 100
WATER ABSORPTION T 441 cm-05 COBB (60 sec)	gr/m <sup>2</sup>	Top	35 - 55

## APPLICATIONS

Toiletries, Pharmaceutical, Detergent, Textiles, Household Appliances, Hobby Items, Paper Products

## PRINTING METHOD

Offset, Letterpress

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All parameter measured to 95% confidence interval

SPECIFICATION FOR REFERENCE ONLY  
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